

## CONCRETE PATCH

**SMT-254**

REVISED 07/03/04

### PRODUCT DESCRIPTION & BENEFITS

Concrete Patch is a 100% acrylic heavy-bodied trowel grade patch material designed for filling larger cracks up to 1" wide in concrete surfaces. Concrete Patch can also be used to fill and repair damaged and spalled areas in concrete up to 1/4" deep.

### USES

Ideal for repairing interior and exterior concrete surfaces.

### COLOR

Natural Sand.

Chemical & Physical Analysis	
Type	Acrylic Emulsion
Pounds Per Gallon @ 77°F	15.2 ± .2
% Non Volatile Material	80 ± 5
Viscosity @ 77°F (Kreb's Units)	143+
Odor	Slight Ammonia
Flammability	Non-Flammable
Flash Point	None

### SURFACE PREPARATION

Thoroughly clean area to be prepared. Remove all loose dust, dirt, and debris.

### MIXING PROCEDURES

Use as is. DO NOT DILUTE.

### APPLICATION

Apply Concrete Patch with rectangular trowel or wide puddy knife. Spread and smooth out material flush to adjoining surface. Allow material to dry and cure for 48 hours prior to resuming foot or vehicle traffic.

### IMPORTANT

Stir before using. Temperatures must be above 50°F both during application and for a period of at least 24 hours after application. Do not apply when rain is imminent or forecast. Keep liquid from freezing. Close container when not in use.

### DRYING TIME

Allow 48 hours prior to resuming foot or vehicle traffic.

### ESTIMATING MATERIAL REQUIREMENTS

Typically one gallon will fill approximately 75-150 feet of cracks depending on depth and width of crack. Patching coverage is dependant upon depth of repair.

### PRECAUTIONS

KEEP OUT OF REACH OF CHILDREN. Do not take internally. If swallowed, call a physician immediately. In case of contact with eyes, flush immediately with water for 15 minutes and call a physician. When not in use, keep containers tightly closed and upright to prevent leakage.

### WARRANTY AND DISCLAIMER

The statements made on this technical data sheet are believed to be true and accurate and are intended to provide a guide for approved application practices. As workmanship, weather, construction, condition of pavement, tools utilized, and other variables affecting results are all beyond our control, the manufacturer warrants only that the material conforms to product specifications and any liability to the buyer or user of this product is limited to the replacement value of the product only. The manufacturer expressly disclaims any implied warranties of merchantability or fitness for a particular purpose.

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